

•Work Order ID 99406

99406

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April 5, 2013 2:16:39 PM

Item ID: D3235-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Mounting Lug
 Start Date: 4/05/13 Start Qty: 120.00 *120* Cust Item ID:
 Required Date: 4/26/13 Req'd Qty: 120.00 *120* Customer:
 Reference:

Approvals: Process Plan: *CL* Date: 13/04/10 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Draw Nbr	Revision Nbr	Accept Qty	Reject Qty	Reject Number	Insp. Amp
D3235	Rev A				

100 BAND SAW 0.00
 100
 Bandsaw Memo 0.00
 Jeaspa Bandsaw Cut D2423 extrusion to 0.820"
 Batch: *cut @ meter*
CL 13/04/10

110 HAAS CNC VERTICAL MACHINING #1 0.00
 110
 HAAS 1 *perch* Memo 0.00
 HAAS CNC vertical machine #1 1-Machine as per Folio FA369 and Dwg D3235
 2-Identify as D3235-1
 3-Deburr *issue P/O to meter P/O: 19533*
machine as per dwg D3235 Rev. A

QC2- Inspect parts off machine FAI/FAIB 0.00
 120
 QC Memo 0.00
 Quality Control *rec'd + inspect*
attached c/c to w/o
4/3/18 (120)

3

Family: Asteraceae

Genus: Oxycoccus

1000

SECRET

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 Required Date: 4/26/13 Req'd Qty: 120.00 *120* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC Inspect parts - second check Memo	0.00 0.00 13.419				120			
140 *140* HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.00							
160 *160* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum Memo START TIME: 8:10 OVEN TEMPERATURE: 320°F FINISH TIME: 8:40	0.00 0.00							

120x8 m/f 13/04/23

120x8 m/f 13/04/24

m125064

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Item ID: D3235-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Mounting Lug
 Start Date: 4/05/13 Start Qty: 120.00 *120* Cust Item ID:
 Required Date: 4/26/13 Req'd Qty: 120.00 *120* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	QC3- Inspect Part Finish	0.00							
170									
QC	Memo	0.00							
Quality Control									
180	Identify as per dwg & Stock Location: _____	0.00							
180									
Packaging	Memo	0.00							
Packaging									
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

120 0 B-4-24

4/3/13 (120)

13/5/6
 ME
 13-4-29

Picklist Print

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Work Order ID: 99406

Parent Item: D3235-1

Parent Item Name: Mounting Lug

Start Date: 4/05/13

Required Date: 4/26/13

Start Qty: 120.00

Required Qty: 120.00

Comments: IPP A04.04.19New issueKJ/JLM

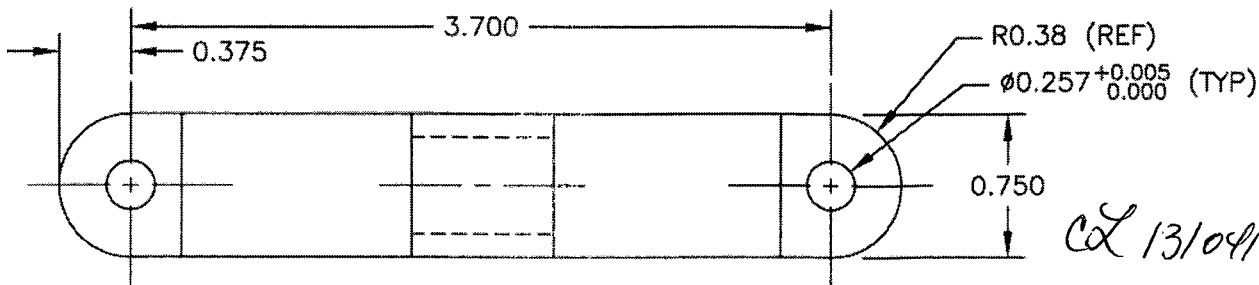
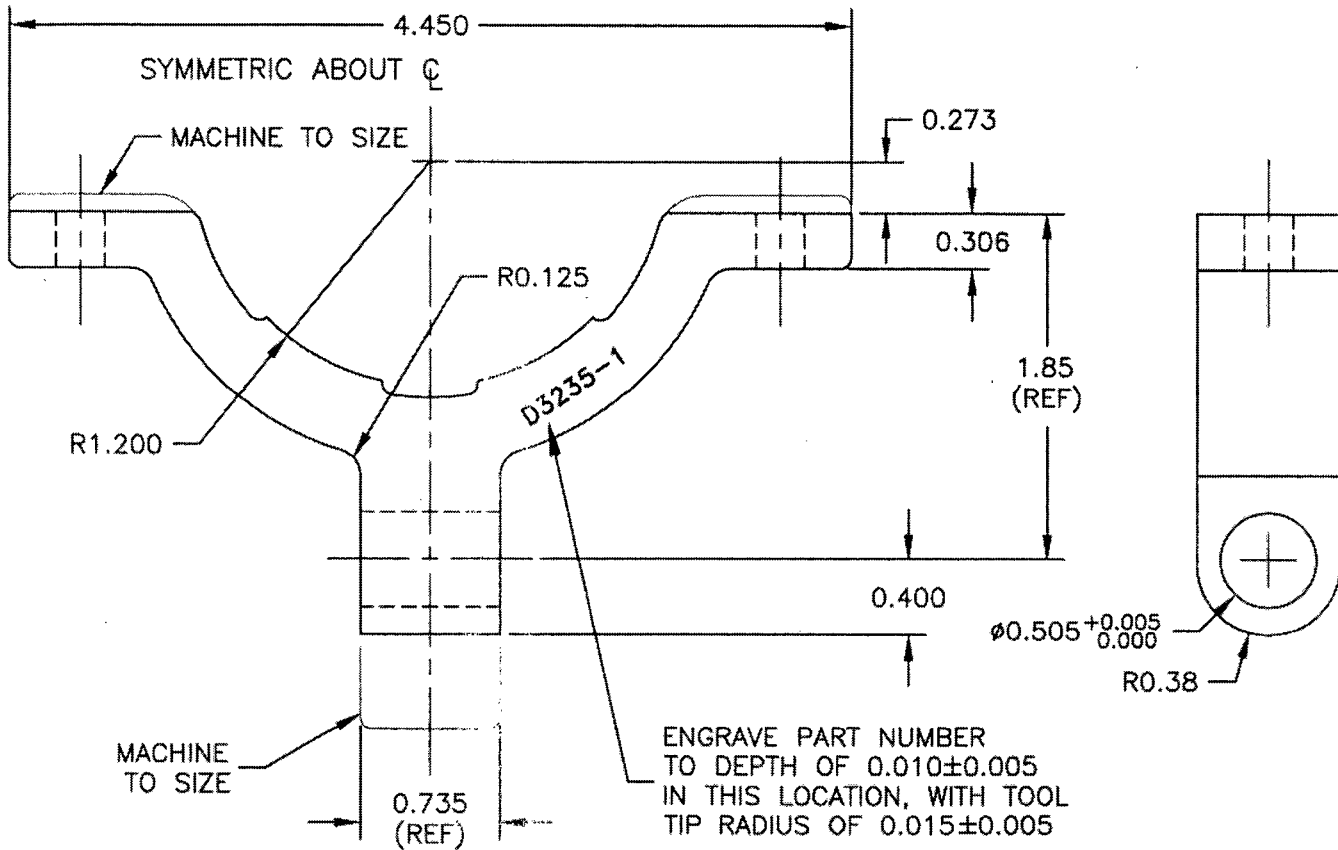
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2423 Lug Extrusion		Manufactured	No			110	f	648.0000	0.0683	8.6273684		CL13/04/10	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MAT006		383							
				13722		161.5							
				37953		221.5							
				Metec		265							
				93551		265				8.63			
D3235-1P lug		Purchased	No			100	Each	0.0000	1	120		99406	

13/4/13 (120)



DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
04/04/05



D3235-1 MOUNTING LUG

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19533

Purchase Order Date 4/10/13

PO Print Date 4/10/13

Page Number 1 of 1

Order From :

VC-MET003

METEC METAL TECHNOLOGY INC.
20 TERRY FOX DRIVE PO BOX 781
VANKLEEK HILL, ON K0B 1R0
CA

Contact Name

Vendor Phone

613 678 3957

Vendor Fax

613 678 3956

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 10

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FXED
CD 13/04/13

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3235-1P	lug	4/30/13 Yes	120.00 Each		\$15.0500	\$1,806.00

Special Inst: MACHINE AS PER DWG D3235 REV. A
B99406

PO Total:

\$1,806.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 4/10/13

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 19011
Date: Apr 17, 2013
Page: 1

Sold to:		Ship to:	
Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7		Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	
Order No.: 19533		Sold By: Dewar, Eric	
Shipped By: your truck		Ship Date: Apr 18, 2013	

	Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D3235-1	Mounting Lug	Each	120	120	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____			Thank you for your order!		



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITY

PART NUMBER

PART NAME

P.O. NUMBER

120

D3235-1

Lug

PO 19533

MATERIAL: supplied by DART B93551

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Jan Norris", is written over a horizontal line.

Jan Norris

Vankleek Hill, April 18, 2013